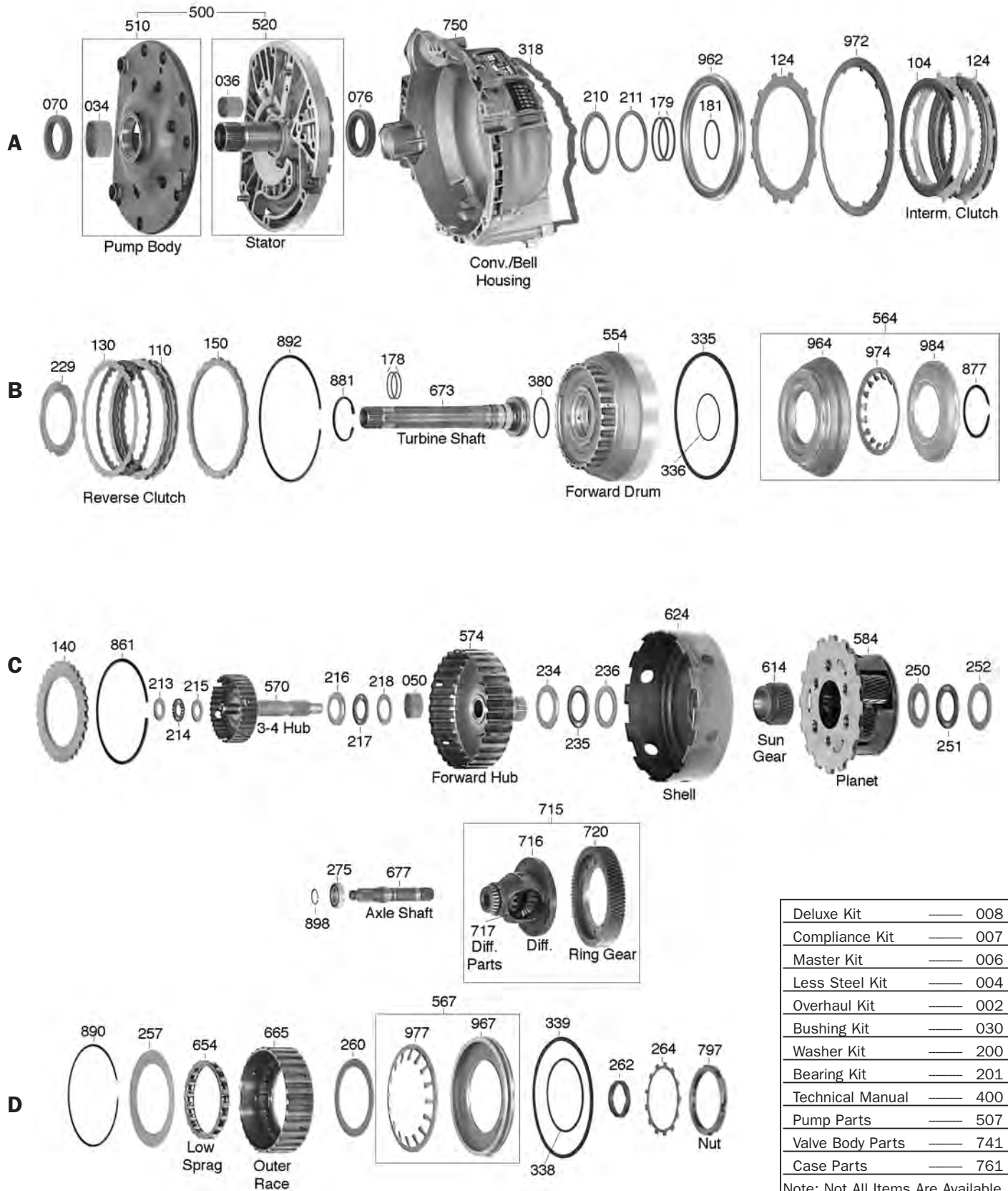
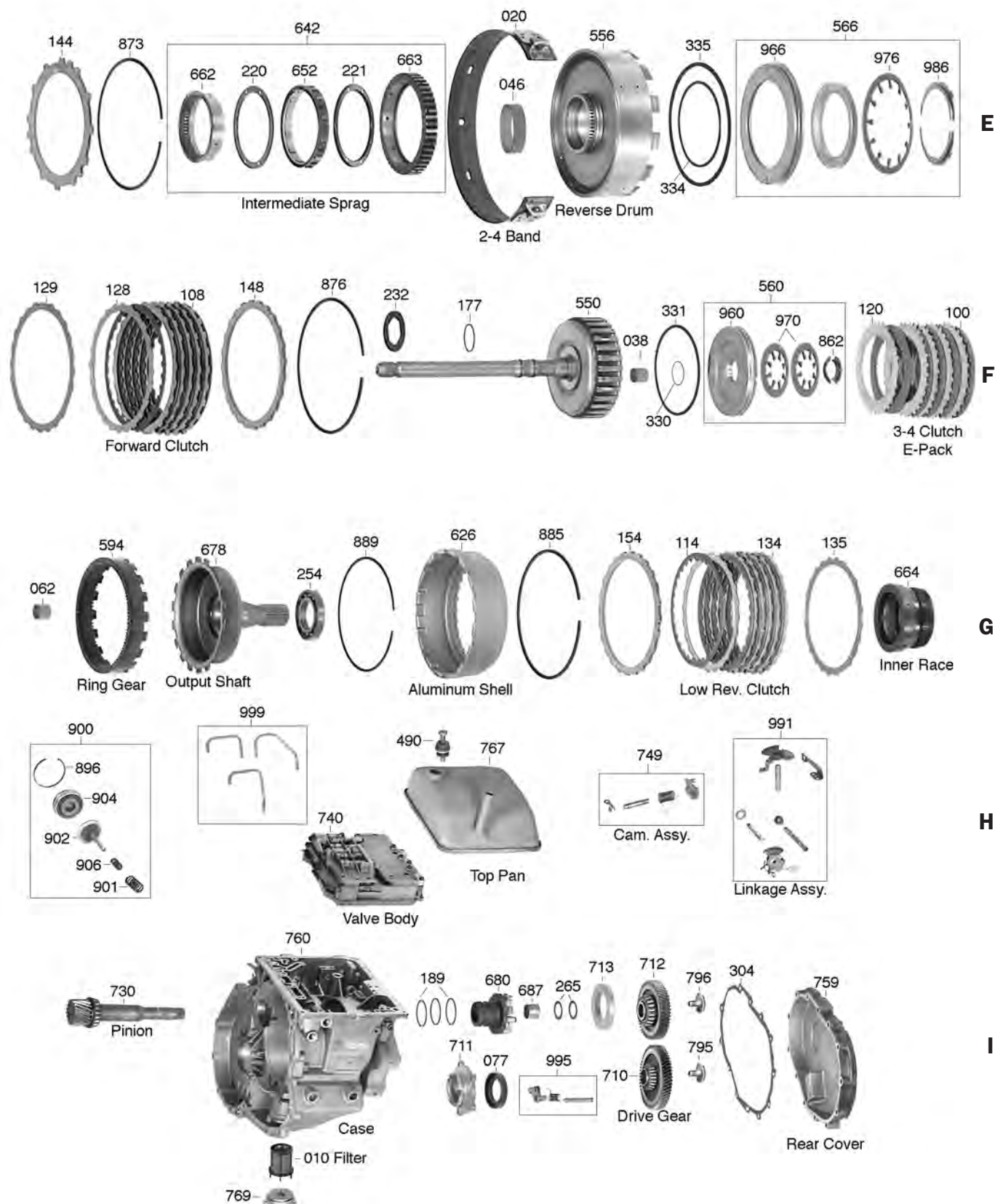




Deluxe Kit	—	008
Compliance Kit	—	007
Master Kit	—	006
Less Steel Kit	—	004
Overhaul Kit	—	002
Bushing Kit	—	030
Washer Kit	—	200
Bearing Kit	—	201
Technical Manual	—	400
Pump Parts	—	507
Valve Body Parts	—	741
Case Parts	—	761
Note: Not All Items Are Available For All Transmissions.		



ZF4HP18 Q Saab

Fwd 4 Speed

ZF4HP18 Q

ILL #	Description	Qty	Year	Part #	Reference
With Steel Kit (Master)					
006D	.ZF4HP18Q Saab	.1	.86-98	.79006S	.2418112
Less Steel Kit					
004D	.ZF4HP18Q Saab	.1	.86-98	.79004S	.3418112
Overhaul Kit w/ Rings & Seals					
002D	.ZF4HP18Q Saab	.1	.86-98	.79002S	.1050 298 040
Gasket & Seal Kit w/o Rings & Seals					
000D	.ZF4HP18Q Saab	.1	.86-98	.79000S	.1050 298 001
Filters					
010I	.Filter, (Round Filter)	.1	.86-98	.79010S	.0501 311 497
Filter Kits					
011	.Filter Kit, (Round Filter, w/ Rubber Gasket)	.1	.86-98	.79011S	.4HP18FKS
Bands					
.Prefix Key: B = Borg Warner, A = OEM (Exc BW), N = All Other New, R = Relined					
020E	.Band	.1	.86-98	.79020S	.0501 208 881
Bushings					
030D	.Bushing Kit	.1	.86-98	.79030S	
034A	.Pump Body	.1	.86-98	.79034S	
036A	.Stator (Front)	.1	.86-98	.79036E	
048A	.Stator (Rear)	.1	.86-98	.69048	
046E	.Reverse Drum (Front)	.1	.86-98	.79046E	
049	.Turbine Shaft	.1	.86-98	.79049E	
Metal Clad Seals					
070A	.Front	.1	.86-98	.79070E	.0750 111 079
076A	.Right Axle (Rear)	.1	.86-98	.79076S	.0750 111 292
077I	.Left Axle (Front)	.1	.86-98	.79077S	.0750 111 189
Friction Plates					
100F	.3-4 Clutch .063" (36 T) E Pack	.4-5	.86-98	.79100E	.1050 230 033
104A	.Intermediate .071" (30 T) C Pack	.3	.86-98	.79110B	.1056 210 031
108F	.Forward .063" (30 T) A Pack	.4-5	.86-98	.79108E	.1050 202 002
110B	.Reverse .079" (30 T) B Pack	.3-4	.86-98	.79110E	.1056 272 024
114G	.Low & Reverse .063" (30 T) D Pack	.6	.86-98	.79114E	.1050 217 002
Steel Plates					
120F	.3-4 Clutch .071" (30 T) E Pack	.4-5	.86-98	.79120E	.1050 330 017
124A	.Intermediate .071" (24 T) C Pack	.3-4	.86-98	.69126B	.0302 302 037
128F	.Forward .071" (24 T) A Pack	.4-5	.86-98	.69128E	.1050 302 011
128F	.Forward .040" (24 T) A Pack (Waved)	.2	.86-98	.69129E	.1050 302 012
130B	.Reverse .071" (24 T) A Pack	.3	.86-98	.69128E	.1050 302 011
134G	.Low & Reverse .071" (24 T) D Pack	.6	.86-98	.69128E	.1050 302 011
Pressure Plates					
.Prefix Key: D = Dealer, No Prefix = New Aftermarket, Q = Quality Inspected					
140C	.3-4 Clutch 3.075" ID (30 T) (E Pack)	.1	.86-98	.79140E	.1056 271 014
144E	.Intermediate Clutch 4.688" ID (12 T) (C Pack)	.1	.86-98	.79144E	.1043 302 092
148F	.Forward Clutch 5.200" ID (24 T) (A Pack)	.1	.86-98	.79148E	
150B	.Reverse Clutch 5.200" ID (24 T) (B Pack)	.1	.86-98	.79150E	.1050 302 013
154G	.Low/ Reverse Clutch 5.200" ID (24 T) (D Pack)	.1	.86-98	.79154E	

ILL #	Description	Qty	Year	Part #	Reference
Sealing Rings					
175D	.Ring Kit	1	.86-98	.79175S	.4HP14MPSR
177F	.Input Shaft to Turbine Shaft (Rear) 1.023" OD (Metal)	1	.86-98	.79177E	.0750 113 012
177F	.Input Shaft to Turbine Shaft (Front) .868" OD (Teflon)	2	.86-98	.79177EBT	.0501 309 030
178B	.Turbine Shaft to Stator (Rear) 1.260" OD (Metal)	1	.86-98	.79178E	.0750 113 014
178B	.Turbine Shaft to Stator (Front) 1.220" OD (Metal)	1	.86-98	.79178EB	.0750 113 013
179A	.Stator to Reverse Drum 2.285" OD (Metal)	2	.86-98	.79179E	.0750 113 015
181A	.Stator to Forward Drum 2.049" OD (Metal)	1	.86-98	.79181E	.0750 113 024
189I	.Governor 2.205" OD (Metal)	2	.86-98	.79189E	.0750 113 027
189I	.Governor 2.205" OD (Rubber)	2	.86-98	.79189EB	.0501 306 310
Thrust Washers					
211A	.Stator to Band Drum .082"	1	.86-98	.79211SD	.0730 150 612
211A	.Stator to Band Drum .088"	1	.86-98	.79211SE	.0730 150 613
211A	.Stator to Band Drum .097"	1	.86-98	.79211SF	.0730 150 614
Bearings					
N.I.	.Bearing & Shim Kit	1	.86-98	.79201E	
214C	.Bearing, 3-4 Drum to 3-4 Hub	1	.86-98	.79214S	
217C	.Bearing, 3-4 Hub to Forward Hub	1	.86-98	.79217S	
235C	.Bearing, Forward Clutch Hub to Bowl	1	.86-98	.79235S	
251C	.Bearing, Output Shaft Hub (Front)	1	.86-98	.79251S	
Races					
N.I.	.Bearing & Shim Kit	1	.86-98	.79201E	
210A	.Race, Stator to Band Drum	1	.86-98	.79210S	
213C	.Race, 3-4 Drum to 3-4 Hub (Front)	1	.86-98	.79213S	
216C	.Race, 3-4 Hub to Forward Hub (Front)	1	.86-98	.79216S	
218C	.Race, 3-4 Hub to Forward Hub (Rear)	1	.86-98	.79218S	
229B	.Race, Reverse Drum to Forward Drum	1	.86-98	.79229S	
234C	.Race, Forward Clutch Hub to Bowl (Front)	1	.86-98	.79234S	.0635 290 066
236C	.Race, Forward Clutch Hub to Bowl (Rear)	1	.86-98	.79236S	
250C	.Race, Output Shaft Hub (Front)	1	.86-98	.79250S	
252C	.Race, Output Shaft Hub (Front)	1	.86-98	.79252S	
260D	.Race, Rear Hub to Case	1	.86-98	.79260S	
264D	.Retaining Ring, Rear Sprag In Race to Lock Nut	1	.86-98	.79264S	.1036 317 037
276	.Race, For Pinion Bearing	1	.86-98	.79276S	
291	.Race, Differential to Case	1	.86-98	.79291S	
Gasket & O-Rings					
300	.Gasket, Bottom Pan (Rubber)	1	.86-98	.79300E	.1050 301 036
304I	.Gasket, End Cover	1	.86-98	.79304S	.0750 112 156
318A	.Gasket, Converter Housing to Main Case	1	.86-98	.79318S	.0750 112 167
322	.Gasket, Valve Body End Plate (13 Bolt Holes)	1	.86-98	.79322S	.0750 112 166
326	.Gasket, Valve Body to Filter	1	.86-98	.79326S	.1050 326 112
334E	.O-Ring, Forward Drum (Inner)	1	.86-98	.79334E	.0734 313 020
335B	.O-Ring, Forward Drum (Outer)	1	.86-98	.79335E	.0750 112 045
373	.O-Ring, Accelerator Cable	1	.86-98	.79373E	.0734 303 040
399	.O-Ring, Bearing Cover	1	.86-98	.79399S	.0734 313 057
Technical Manuals					
400D	.Tech Manual, Saab	1	.86-98	.79400S	
400D	.Tech Manual, Saab (Supplement)	1	.86-98	.79400SC	
Detent Cables					
450	.Detent Cable, Saab 9000	1	.86-98	.79450S	.1050 206 044
450	.Detent Cable, Saab (Tag #'s 031, 032, 084, 085)	1	.86-98	.79450SA	.1050 206 041
450	.Detent Cable Repair Kit	1	.86-98	.T57451	.67999

ZF4HP18 Q Saab

Fwd 4 Speed

ZF4HP18 Q

ILL #	Description	Qty	Year	Part #	Reference
Pumps					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
507A	Valve, Cooler Relief (In Pump)	1	86-98	79507S-1	1036 322 033
510A	Pump Body & Gears	1	86-98	79510S	1050 219 022
520A	Stator, (Pump Cover) (Cast # 1050 422 092)	1	86-98	79520S	1050 222 070
520A	Stator, (Pump Cover) (Cast # 1050,422 015)	1	86-98	79520SA	
Drums					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
550F	Drum, 3-4 Clutch w/ Input Shaft	1	86-98	79550S	
554B	Drum, Forward Clutch w/ Piston	1	86-98	79554S	
556E	Drum, Reverse Clutch (Front, Band Drum)	1	86-98	79556S	
560F	Piston Kit, 3-4 Clutch	1	86-98	79560S	
564B	Piston Kit, Forward Clutch	1	86-98	79564S	
566E	Piston Kit, Reverse Clutch	1	86-98	79566S	
567D	Piston Kit, Low/ Reverse Clutch	1	86-98	79567S	
570C	Clutch Hub, w/ Shaft 3-4 Clutch	1	86-98	79570S	
574C	Clutch Hub, w/ Shaft Forward Clutch	1	86-98	79574S	
Planets					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
584C	Planet	1	86-98	79584S	
594G	Ring Gear	1	86-98	79594S	
Sun Gears & Shells					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
614C	Sun Gear	1	86-98	79614S	
624C	Shell, Sun Gear	1	86-98	79624S	1050 231 022
626G	Shell, Rear (Aluminum)	1	86-98	79626S	
Sprags					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
642E	Sprag Assembly, Intermediate w/ Races	1	86-98	79642S	1050 231 026
654D	Sprag, Rear	1	86-98	79654S	
664G	Inner Race, Rear Sprag	1	86-98	79664S	1050 317 036
665D	Outer Race, Rear Sprag	1	86-98	79665S	
Shafts					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
673B	Turbine Shaft	1	86-98	79673S	1050 202 026
677D	Shaft w/ Bearing, Differential Drive	1	86-98	79677S	
678G	Output Shaft, w/ Hub	1	86-98	79678S	1050 214 006
Governors & Gears					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
680I	Governor, w/ Support	1	86-98	79680S	1050 333 180
710I	Gear, Drive Transfer (59 T)	1	86-98	79710S	
711I	Bearing Cover	1	86-98	79711S	0501 308 534
712I	Gear, Driven Transfer (53 T)	1	86-98	79712S	
716D	Differential Housing, (Less Ring Gear)	1	86-98	79716S	
720D	Ring Gear, (Differential) (77 T)	1	86-98	79720S	
730I	Pinion, (18 T)	1	86-98	79730S	
Valve Bodies					
Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
740H	Valve Body	1	86-98	79740S	
741H	Spring, 2-3 Accumulator	1	86-98	79741S-3A	0732 042 219
741H	Spring, Accumulator	1	86-98	79741S-3C	0732 042 051
741H	Spring, Cooler Relief	1	86-98	79741S-3D	0732 041 815
741H	Spring, 1-2 Accumulator	1	86-98	79741S-3E	0732 042 380

ILL #	Description	Qty	Year	Part #	Reference
Valve Bodies					
741H	.Spring, 1-2 Accumulator	.1	.86-98	.79741S-3F	.0732 042 019
741H	.Pressure Regulator Valve, Oversized (Sonnax) (Req T-85991-TL)	.1	.86-98	.S79741PK	.85991-01
N.I.	.Tool For S79741PK (Sonnax)	.1	.86-98	.T-85991-TL	.85991-TL
Cases & Housings					
. Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
750A	.Bell Housing	.1	.86-98	.79750S	
759I	.Rear Cover	.1	.86-98	.79759S	
760I	.Case, (Cast #)	.1	.86-98	.79760S	
767H	.Pan, Top	.1	.86-98	.79767S	
Miscellaneous Components					
. Prefix Key: AR = Reman, D = Dealer, A = New Aftermarket, Q = Quality Inspected, U = Used					
796I	.Bolt, Drive Gear	.1	.86-98	.79796S	.1036 309 269
797D	.Slotted Nut, Rear Sprag Race	.1	.86-98	.79797S	.1036 317 038
901H	.Washers, Servo Cushion Belleville Type (2 Per Bag) (Sonnax)	.1	.86-98	.S79901A	.85701-01
962A	.Piston, Intermediate Clutch	.1	.86-98	.79962S	
964B	.Piston, Forward Clutch	.1	.86-98	.79964E	.1050 302 033
967D	.Piston, Low/ Reverse Clutch	.1	.86-98	.79967S	
972A	.Spring, Intermediate Clutch Diaphragm	.1	.86-98	.79972S	
977D	.Spring, Low/ Reverse Clutch Diaphragm	.1	.86-98	.79977S	